

**MATERIAL SAFETY DATA SHEET**

Revision Date : 29.10.2006

**1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : SOLUTAC  
Product use : Solvent  
UN number : 1268  
MSDS Internet website : www.hitechchemicals.co.za

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical name	CAS-No.	Weight%	Symbol Codes	R-Phrase Numbers
Light Aliphatic Petroleum Solvent	64742-89-8	99.00	F, Xi	R11, R38, R48/20, R65
n-Hexane	110-54-3	< 2.00	Xn, F	R11, R48/20
Benzene	71-43-2	< 0.10		

See Section 15 for European Label Information.

See Section 8 for Exposure Limits (if applicable).

**3. HAZARDS IDENTIFICATION**

Emergency response data : Colourless Liquid. Highly flammable. Vapour accumulation could flash and/or explode if in contact with any ignition source. DOT ERG No. : 128

**Potential health effects**

Inhalation : Respiratory irritation, dizziness, nausea and loss of consciousness.  
Skin : Prolonged repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis.  
Eye : Practically non-irritating.  
Ingestion : Low viscosity material if swallowed may enter the lungs and cause lung damage.

See Section 11 for further health effects/toxicological data.

**4. FIRST AID MEASURES**

Inhalation : Remove from further exposure. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with mechanical device or use mouth-to-mouth resuscitation with a mouthpiece.  
Skin contact : Wash contact areas with soap and water. Remove contaminated clothing. Dry wipe exposed skin and cleanse with hand cleaner, soap and water. Launder contaminated clothing before reuse. (See Section 16 - Injection Injury)

## **SOLUTAC**

Eye contact	:	Flush thoroughly with water. If irritation occurs call a doctor.
Ingestion	:	Seek immediate medical attention. Do not induce vomiting.
Note to doctors	:	Material if aspirated into the lungs may cause chemical pneumonitis. Treat appropriately.

---

### **5. FIRE-FIGHTING MEASURES**

Extinguishing media	:	Carbon dioxide, foam, dry chemical and water fog.
Special fire fighting procedure	:	Evacuate area. For large spills, fire fighting foam in sufficient quantities should be applied to blanket the flammable product surface. Water spray should only be used to keep fire-exposed containers cool, flush spills away from exposures, disperse vapours and protect personnel attempting to stop leak. Prevent runoff from fire control or dilution from entering streams, municipal sewers, or drinking water supply.
Special protective equipment for firefighters	:	For fires in enclosed areas, fire fighters must use Self-Contained Breathing Apparatus.
Unusual fire and explosive hazards	:	Highly flammable. Vapour accumulation could flash or explode if in contact with an open flame.
Products of decomposition	:	Fumes, smoke and carbon monoxide.
Flash Point	:	< 0 °C (ASTM D-56)
Upper Explosion Limit	:	6.0 %(V)
Lower Eplosion Limit	:	1.0 %(V)
NFPA Hazard Id	:	Health: 0; Flammability: 3; Reactivity: 0

---

### **6. ACCIDENTAL RELEASE MEASURES**

Procedure if material is released or spilled	:	Report spills/releases as required to appropriate authorities. The reportable quantity of n-hexane is 0.5kg. If this quantity is released within a 24-hour period, it is required to notify the National Response Centre immediately. [40 CFR 302.6]
Methods for cleaning up	:	LAND SPILL: Shut off source taking normal safety precautions. Take measures to minimize the effects on ground water. Recover by pumping using explosion-proof equipment or contain spilled liquid with sand or other suitable absorbent and remove mechanically into containers. If necessary, dispose of absorbed residues as directed in Section 13. WATER SPILL: Eliminate sources of ignition. Warn occupants and/or ships in the downwind areas of fire and explosion hazard, and warn them to stay clear. Consult an expert for the recovery and disposal of material according to local regulations.
Personal precautions	:	See Section 8.
Environmental precautions	:	Prevent spills from entering municipal sewers or drains and contact with soil.

---

### **7. HANDLING AND STORAGE**

Safe handling advice	:	Harmful in contact with or if absorbed through the skin. Avoid inhalation of vapours or mists. Use in well ventilated area away from all ignition sources.
Storage information	:	Store away from all ignition sources in a cool, well ventilated area. Outside or detached storage area, with an automatic sprinkling system, is preferred. This product is a static accumulator, therefore, all storage containers should be grounded and bonded. Drums should also be equipped with self-closing valves, pressure vacuum bungs and flame arresters. Do not store in open or unlabelled containers. Store away from strong oxidizing agents or combustible material.
Storage and handling procedures	:	To minimize the risk of fire or explosion from discharges, static and/or vapour accumulation, effectively bond and ground product storage and transfer systems.

---

# **SOLUTAC**

## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

### **Occupational Exposure Limits (OELs)**

<b>Components</b>	<b>CAS-No.</b>	<b>Source</b>	<b>TWA</b>	<b>Value</b>	<b>Notations</b>
n-Hexane	110-54-3	ACGIH TLV		50 ppm	

LTEL: Long Term Exposure Limits - Time Weight Average (TWA) over 8 hours.

STEL: Short Term Exposure Limits - Time Weight Average (TWA) over 15 Minutes

Note: Limits Shown for guidance only. Follow applicable regulations.

### **Personal Protection Equipment (PPE)**

- Engineering controls : Use in well ventilated area. Explosive-proof ventilation equipment with local exhaust is desirable.
- Respiratory protection : Approved respiratory equipment must be used when airborne concentrations are unknown or exceed the recommended exposure limit. Self-Contained Breathing Apparatus may be required for use in confined or enclosed spaces.
- Eye protection : Normal industrial eye protection practices should be employed.
- Skin and body protection : Impervious gloves must be worn. Good personal hygiene practice should always be followed.

---

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance : Liquid.
- Colour : Colourless
- Odour : Solvent
- Solubility : Negligible
- Boiling point/range : 80 °C
- Flash Point : < 0 °C (ASTM D-56)
- Vapour pressure : < 60 hPa
- Density : 0.6898 g/cm<sup>3</sup> @ 20 °C (ASTM D-
- Viscosity, kinematic : < 2 mm<sup>2</sup>/s @ 40 °C (ASTM D-445)

---

## **10. STABILITY AND REACTIVITY**

- Stability : Stable
- Conditions to avoid : Heat, sparks, flame and build up of static electricity.
- Materials to avoid : Strong oxidizers.
- Hazardous decomposition products : Fumes, smoke and carbon monoxide.

---

## **11. TOXICOLOGICAL INFORMATION**

- Acute oral toxicity : (Rats): Practically non-toxic (LD50: Greater than 2000 mg/kg). Based on testing of similar products and/or components.
- Acute inhalation toxicity : (Rats): Practically non-toxic (LC50: greater than 5mg/l). Based on testing of similar products and/or the components.
- Acute dermal toxicity : (Rabbits): Practically non-toxic (LD50: greater than 2000 mg/kg). Based on testing of similar products and/or the components.
- Skin irritation : (Rabbits): Irritant. (Primary Irritation Index: greater than 3 but less than 6). Based on testing of similar products and/or the components.

## **SOLUTAC**

Eye irritation	:	(Rabbits): Practically non-irritating. (Draize score: greater than 6 but 15 or less). Based on testing of similar products and/or the components.
Repeated dose toxicity	:	Prolonged repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Prolonged repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis.
Mutagenicity	:	Negative in a series of genetic assays and teratological studies.

---

### **12. ECOLOGICAL INFORMATION**

#### **Elimination information (persistence and degradability)**

Biodegradability	:	Not established.
Physico-chemical removability	:	Not established.
Bioaccumulation	:	Not established.

#### **Ecotoxicity effects**

#### **Further information on ecology**

---

### **13. DISPOSAL CONSIDERATIONS**

Waste disposal	:	This product is suitable for recycling or safe disposal at approved facilities.
Contaminated packaging	:	Empty containers retain residue (liquid and/or vapour) and can be dangerous. DO NOT PRESSURIZE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH. Do not attempt to refill or clean container since residue is difficult to remove. Empty drums should be completely drained, properly bunged and promptly returned to a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.
Other regulations	:	Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity, or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). BENZENE: < 0.1 PCT (TCLP)
Flash Point	:	< 0 °C (ASTM D-56)

---

### **14. TRANSPORT INFORMATION**

#### **ADR**

Proper shipping name	:	Flammable Liquid n.o.s. (CONTAINS LIGHT ALIPHATIC PETROLEUM SOLVENT)
Class	:	3
Letter	:	F
Packing group	:	II
Labelling number	:	3

#### **CFR**

Proper shipping name	:	Flammable Liquid n.o.s. (CONTAINS LIGHT ALIPHATIC PETROLEUM SOLVENT)
Class	:	3
Letter	:	F
Packing group	:	II
Labelling number	:	3

## **SOLUTAC**

### **IATA\_C**

Proper shipping name : Flammable Liquid n.o.s. (CONTAINS LIGHT ALIPHATIC PETROLEUM SOLVENT)  
Class : 3  
Letter : F  
Packing group : II  
Labelling number : 3

### **IMDG**

Proper shipping name : Flammable Liquid n.o.s. (CONTAINS LIGHT ALIPHATIC PETROLEUM SOLVENT)  
Class : 3  
Letter : F  
Packing group : II  
Labelling number : 3  
Marine pollutant : Marine pollutant  
Medical First Aid Guide (MFAG) table : 311  
Emergency Schedule (EmS) number : 3-07  
IMDG code page number : 3271  
Static Accumulator (50 picosiemens or less) : Yes

---

## **15. REGULATORY INFORMATION**

US OSHA Hazard Communication Standard : Product assessed in accordance with OSHA 29 CFR 1910.1200 and determined to be hazardous.  
Governmental Inventory Status : All components comply with TSCA, EINECS/ELINCS, AICS, METI, DSL, KECI, ENCS, PICCS and IECSC.  
EU Labelling : Product is dangerous as defined by the European Union Dangerous Substances/Preparations Directives.  
Symbols : F, Xi  
Highly flammable, Irritant  
R-Phrase(s) : R11, R38, R48/20, R65  
Highly flammable., Irritating to the skin., Harmful: danger of serious damage to health by prolonged exposure through inhalation., Harmful: may cause lung damage if swallowed.  
S-phrase(s) : S16, S26, S29, S33, S36/37/39, S62  
Keep away from sources of ignition - No smoking., In case of contact with eyes, rinse immediately with plenty of water and seek medical advice., Do not empty into drains., Take precautionary measures against static discharges., Wear suitable protective clothing, gloves and eye/face protection., If swallowed, do not induce vomiting: seek medical advice immediately and show this container or label.  
Note : Contains n-Hexane.

### **SARA**

U.S. Superfund Amendments and Reauthorization Act SARA Title III : This product contains no "EXTREMELY HAZARDOUS SUBSTANCES".  
SARA (311/312) Reportable Hazard Categories : Fire Chronic Acute  
SARA (313) Toxic Release Chemicals : Benzene (71-43-2) - Conc < 0.1 %.

**The following product ingredients are cited on the lists below**

Chemical name	CAS-No.	Concentration [%]	List Citations
---------------	---------	-------------------	----------------

## **SOLUTAC**

Light Aliphatic Petroleum Solvent	64742-89-8	99.00	1, 18, 19, 20, 21, 23, 25
n-Hexane	110-54-3	< 2.00	1, 10, 18, 19, 20, 21, 23, 25, 26
Benzene	71-43-2	< 0.10	1, 2, 4, 6, 9, 10, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26

### **Regulatory List Searched**

1 = ACGIH ALL	6 = IARC 1	11 = TSCA 4	17 = CA P65	22 = MI 293
2 = ACGIH A1	7 = IARC 2A	12 = TSCA 5a2	18 = CA RTK	23 = MN RTK
3 = ACGIH A2	8 = IARC 2B	13 = TSCA 5e	19 = FL RTK	24 = NJ RTK
4 = NTP CARC	9 = OSHA CARC	14 = TSCA 6	20 = IL RTK	25 = PA RTK
5 = NTP SUS	10 = OSHA Z	15 = TSCA 12b	21 = LA RTK	26 = RI RTK

Code Key: CARC = Carcinogen; SUS = Suspected Carcinogen

---

## **16. OTHER INFORMATION**

Note: Our products do not contain PCBs.

Health studies have shown that many hydrocarbons pose potential human health risks which may vary from person to person. Information provided on this MSDS reflects intended use. This product should not be used for any other applications. In any case, the following advice should be considered:

**INJECTION INJURY WARNING:** If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a doctor as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

Contains n-Hexane.

**DANGER!**

**SAFETY:** Keep away from heat and flame. Avoid prolonged or repeated overexposure by skin contact or inhalation. Use with adequate ventilation. Keep container closed. Keep out of reach of children.

**FIRST AID:** If swallowed, call a doctor immediately. Only induce vomiting at the instruction of a doctor.

Never induce vomiting or give anything by mouth to an unconscious person. If inhaled, remove to fresh air.

If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a doctor immediately. In case of contact, immediately wash skin with soap and plenty of water. Remove contaminated clothing. Call a doctor if symptoms occur. Wash clothing before reuse.

For industrial use only. Not intended or suitable for use in or around a household or dwelling.

Empty container may contain product residue, including flammable or explosive vapours. Do not cut, puncture, or weld on or near container. All label warnings and precautions must be observed until container has been thoroughly cleaned or destroyed.

This warning is given to comply with California Health and Safety Code 25249.6 and does not constitute an admission or a waiver of rights. This product contains a chemical known to the State of California to cause cancer, birth defects, or other reproductive harm. Chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm are created by the combustion of this product. Refer to product Material Safety Data Sheet for further safety and health information.

---

### **Disclaimer**

Information given herein is offered in good faith as accurate, but without guarantee. Conditions of use and suitability of the product for particular uses are beyond our control; all risks of use of the product are therefore assumed by the user and we expressly disclaim all warranties of every kind and nature, including warranties of merchantability and fitness for a particular purpose in respect to the use or suitability of the product. Nothing is intended as a recommendation for uses which infringe valid patents or as extending license under valid patents. Appropriate warnings and safe handling procedures should be provided to handlers and users.

---

